

Rig Equipment and Parts

Hydraulic Drilling Choke - Swaco[®] Style



INNOVA

Hydraulic Drilling Choke SWACO® STYLE



- Ideal choke for precision control of flow rates
- Designed to provide positive seal
- Tungsten carbide wear sleeves extend choke's serviceability life
- Eight-bolt design allows for internal inspection without serious downtime
- Rotary-style actuator allows for regulation of the opening from full open to full close

Manual and Hydraulic Drilling Chokes and Parts

*Pressures up to
15,000 PSI for
Various Sizes*

*Internal choke
parts are
completely
interchangeable
with O.E.M.*

*Mounted and fully
automated
packages
available with
Control Panels and
Instrumentation*

*Meets or Exceeds
API 6A Standards &
NACE MR-01-75*



Cameron® Style

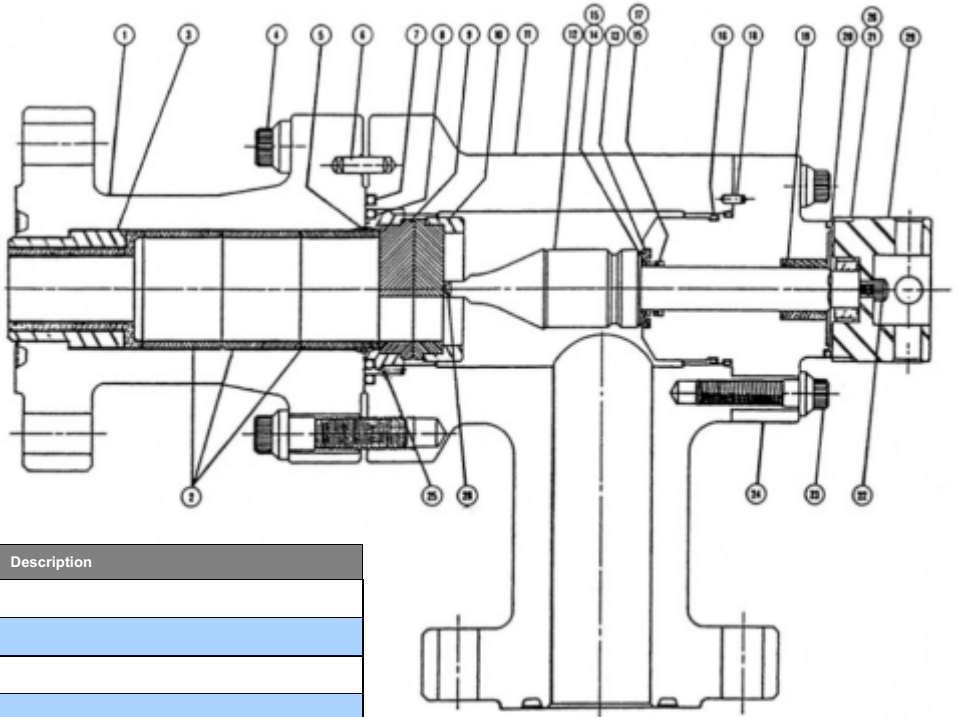


Swaco® Style



**Manual Choke
Cameron® Style H2**

Hydraulic Drilling Choke SWACO® STYLE



Item	Qty.	Part Number	Description
1	1	94-36-230	Spool, Outlet 2-9/16" 10,000 PSI H2S
2	3	96-11-111	Sleeve, Wear 10,000 PSI Choke
3	1	96-11-216	Sleeve, Flange Protector Wear
4	16	14-04-183	Screw, Ferry HD
5	1	39-67-151	O-Ring
6	2	94-36-200	Pin, 3/8"
7	1	39-67-348	O-Ring
8	1	36-67-342	O-Ring
9	1	96-11-215	Back Disc Assembly
10	1	96-11-214	Front Disc Assembly
11	1	94-36-105	Body, Choke 10,000 PSI H2S
12	1	94-36-130	Fork, Turning 10,000 PSI H2S W/Item 28
13	1	96-11-428	Thrust Bearing
14	1	39-67-915	O-Ring
15	2	39-67-916	Ring Back Up
16	2	39-67-237	O-Ring
17	1	39-67-216	O-Ring
18	2	94-36-207	Pin, 187 D
19	1	96-11-127	Shaft Bushing
20	1	39-66-338	O-Ring
21	1	94-36-014	Calibration Band 1-9/16" Fully Open
22	1	14-08-083	Screw, SOC HD
23	12	14-04-163	Screw, Ferry HD
24	1	94-36-035	Bonnet W/Item 13 and 19, 10,000 PSI Choke H2S
25	1	58-67-261	Pin, Back Disc Super Choke 1/4" DIA
26	2	14-92-033	Screw, Drive
27	1	94-36-145	Handle, 5/8" X 16" (Not Shown)
28	1	58-67-256	Pin 187 D"
29	1	94-36-160	Head, Indicator, 10,000 PSI Choke
30	1	96-11-419	O-Ring Kit (Items: 5,7,8,14,15,16,17,20)